# NX-Series NX701 CPU Units NX701-

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# Machine Automation Controller NX series

Flagship controller with industry's fastest processing speed \*1 and large memory capacity for variables of up to 260 MB \*2. Ideal for large-scale, fast, and highly-accurate control with up to 256 axes



#### **Features**

- Architecture based on Intel<sup>®</sup> Core<sup>™</sup> i7 processor for fast execution of double precision floating point arithmetic instructions as well as basic instructions.
- Integration of Logic and Motion in one CPU.
- Conforms to IEC 61131-3 (JIS B 3503) standard programming and PLCopen function blocks for Motion Control. Programming with variables allows users to create complex programs efficiently.
- Fast and accurate control by synchronizing all EtherCAT devices, such as vision sensors, servo drives, and field devices, with the PLC and Motion Engines.
- Two 1 Gbps EtherNet/IP ports embedded.
- Large-capacity memory for variables, up to 260 MB, enables data collection and analysis in parallel with device control.
- Offers speed without compromising on reliability and robustness expected from PLCs.
- Complete RAS functions: Transmission frame error check, timeout, bus diagnosis, Watchdog (WDT), memory check, and topology check, etc.

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EtherCAT® is a registered trademark of Beckhoff Automation GmbH for their patented technology.

EtherNet/IP<sup>TM</sup>, DeviceNet<sup>TM</sup> are trademarks of the ODVA.

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**<sup>\*1.</sup>** According to OMRON investigation in February 2015.

**<sup>\*2.</sup>** The total number of bytes of retained and non-retained variables.

## **Ordering Information**

#### **International Standards**

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EC Directives, RCM: Regulatory Compliance Mark, and KC: KC Registration.
- Contact your OMRON representative for further details and applicable conditions for these standards.

#### **NX701 CPU Units**

|                 | Specifications   |  |                          |                               |            |               |
|-----------------|------------------|--|--------------------------|-------------------------------|------------|---------------|
| Product Name    | Program capacity | Memory capacity for variables                        | Number of<br>motion axes | Current (Power) consumption   | Model      | Standards     |
| NX701 CPU Units |                  |  |                          |                               |            |               |
|                 |                  | 4 MB:<br>Retained during power interruption          | 256                      | 40 W (including SD            | NX701-1700 | UC1, RCM, CE, |
|                 | 80 MB            | 256 MB:<br>Not retained during power<br>interruption | 128                      | Memory Card and<br>End Cover) | NX701-1600 | KC            |

#### Recommended EtherCAT and EtherNet/IP Communications Cables

For EtherCAT, use a shielded twisted-pair cable (double shielding with aluminum tape and braiding) of Ethernet category 5 (100BASE-TX) or higher, and use straight wiring.

For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use an STP (shielded twisted-pair) cable of Ethernet category 5 or higher. You can use either a straight or cross cable.

For 1000BASE-T, use an STP (double shielding with aluminum tape and braiding) cable of Ethernet category 5e or higher. You can use either a straight or cross cable.

In the table, materials indicated available for EtherNet/IP 100BASE-TX are available for both of 100BASE-TX and 10BASE-T.

#### **Cabel with Connectors**

|              | Item  |   | Recommended manufacturer | Cable length (m) *1 | Model                |
|--------------|---|---|--------------------------|---------------------|----------------------|
|              |   | Standard type   | OMRON                    | 0.3                 | XS6W-6LSZH8SS30CM-Y  |
| 4-pa         | Wire Gauge and Number of Pairs: AWG27               | Cable with Connectors on  |                          | 0.5                 | XS6W-6LSZH8SS50CM-Y  |
|              | 4-pair Cable  | Both Ends (RJ45/RJ45)   |                          | 1                   | XS6W-6LSZH8SS100CM-Y |
|              | Cable Sheath material: LSZH *2                      |   |                          | 2                   | XS6W-6LSZH8SS200CM-Y |
|              | Cable color: Yellow *3                              |   |                          | 3                   | XS6W-6LSZH8SS300CM-Y |
|              |   | *   |                          | 5                   | XS6W-6LSZH8SS500CM-Y |
|              |   | Rugged type   | OMRON                    | 0.3                 | XS5W-T421-AMD-K      |
|              |   | Cable with Connectors on  |                          | 0.5                 | XS5W-T421-BMD-K      |
|              |   | Both Ends (RJ45/RJ45)   |                          | 1                   | XS5W-T421-CMD-K      |
|              | Wire Gauge and Number of Pairs: AWG22, 2-pair Cable | 200   |                          | 2                   | XS5W-T421-DMD-K      |
|              |   |   |                          | 5                   | XS5W-T421-GMD-K      |
| Products for |   |   |                          | 10                  | XS5W-T421-JMD-K      |
| EtherCAT     |   | Rugged type<br>Cable with Connectors on<br>Both Ends (M12/RJ45) | OMRON                    | 0.3                 | XS5W-T421-AMC-K      |
|              |   |   |                          | 0.5                 | XS5W-T421-BMC-K      |
|              |   |   |                          | 1                   | XS5W-T421-CMC-K      |
|              |   |   |                          | 2                   | XS5W-T421-DMC-K      |
|              |   |   |                          | 5                   | XS5W-T421-GMC-K      |
|              |   | -0  |                          | 10                  | XS5W-T421-JMC-K      |
|              |   | Rugged type   | OMRON                    | 0.3                 | XS5W-T422-AMC-K      |
|              |   | Cable with Connectors on  |                          | 0.5                 | XS5W-T422-BMC-K      |
|              |   | Both Ends (M12 L/RJ45)  |                          | 1                   | XS5W-T422-CMC-K      |
|              |   |   |                          | 2                   | XS5W-T422-DMC-K      |
|              |   |   |                          | 5                   | XS5W-T422-GMC-K      |
|              |   | - 0   |                          | 10                  | XS5W-T422-JMC-K      |

**<sup>\*1.</sup>** Standard type cables length 0.2, 0.3, 0.5, 1, 1.5, 2, 3, 5, 7.5, 10, 15 and 20m are available. Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15m are available.

Note: For details, refer to Cat.No.G019.

<sup>\*2.</sup> The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use.

<sup>\*3.</sup> Cables colors are available in blue, yellow, or Green

#### Cables / Connectors

|  | Item  |                 | Recommended manufacturer           | Model                          |
|--|---|-----------------|------------------------------------|--------------------------------|
| EtherCAT or EtherNet/IP<br>(1000BASE-T/100BASE-TX) | Wire Gauge and Number of                                  |                 | Hitachi Metals, Ltd.               | NETSTAR-C5E SAB 0.5 X 4P<br>*1 |
|  | Pairs: AWG24, 4-pair                                      | Cables          | Kuramo Electric Co.                | KETH-SB *1                     |
|  | Cable   |                 | SWCC Showa Cable Systems Co.       | FAE-5004 *1                    |
|  |   | RJ45 Connectors | Panduit Corporation                | MPS588-C *1                    |
| EtherCAT or EtherNet/IP                            |   | Cables          | Kuramo Electric Co.                | KETH-PSB-OMR *2                |
| (100BASE-TX)                                       |   |                 | Nihon Electric Wire&Cable Co.,Ltd. | PNET/B *2                      |
|  | Wire Gauge and Number of<br>Pairs: AWG22, 2-pair<br>Cable |                 | OMRON                              | XS6G-T421-1 *2                 |
| Products for EtherNet/IP                           | Wire Gauge and Number of                                  | Cables          | Fujikura Ltd.                      | F-LINK-E 0.5mm × 4P *3         |
| (100BASE-TX)                                       | Pairs: 0.5 mm, 4-pair Cable                               | RJ45 Connectors | Panduit Corporation                | MPS588 *3                      |

- \*1. We recommend you to use above cable for EtherCAT and EtherNet/IP, and RJ45 Connector together.

  \*2. We recommend you to use above cable for EtherCAT and EtherNet/IP, and RJ45 Assembly Connector together.

  \*3. We recommend you to use above cable For EtherNet/IP and RJ45 Connectors together.

### **Accessories**

The following accessories come with the CPU Unit.

| Item      | Specification  |
|-----------|--|
| Battery   | CJ1W-BAT01   |
| End Cover | NX-END01 (necessary to be connected to the right end of the CPU Rack.) |
| Fan Unit  | NX-FAN01   |

## **General Specification**

|                                    | Item                        | NX701-000   |  |  |  |  |  |
|------------------------------------|-----------------------------|---|--|--|--|--|--|
| Enclosure                          | Mounted in a panel          |   |  |  |  |  |  |
| Grounding me                       | ethod                       | Ground to less than 100 $\Omega$  |  |  |  |  |  |
| Dimensions<br>(height×depth×width) |                             | 100 mm × 100 mm × 132 mm  |  |  |  |  |  |
| Weight                             |                             | 880 g (including the End Cover)   |  |  |  |  |  |
| Power consul                       | nption                      | 40 W (including SD Memory Card and End Cover)   |  |  |  |  |  |
| Ambient operating temperature      |                             | 0 to 55°C   |  |  |  |  |  |
|                                    | Ambient operating humidity  | 10% to 90% (with no condensation)   |  |  |  |  |  |
|                                    | Atmosphere                  | Must be free from corrosive gases.  |  |  |  |  |  |
|                                    | Ambient storage temperature | -25 to 70°C (excluding battery)   |  |  |  |  |  |
| Operation                          | Altitude                    | 2,000 m or less   |  |  |  |  |  |
| environment                        | Pollution degree            | 2 or less: Conforms to JIS B3502 and IEC 61131-2.   |  |  |  |  |  |
|                                    | Noise immunity              | 2 kV on power supply line (Conforms to IEC 61000-4-4.)  |  |  |  |  |  |
|                                    | Overvoltage category        | Category II: Conforms to JIS B3502 and IEC 61131-2.   |  |  |  |  |  |
|                                    | EMC immunity level          | Zone B  |  |  |  |  |  |
|                                    | Vibration resistance        | Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s² for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total) |  |  |  |  |  |
| Shock resistance                   |                             | Conforms to IEC 60068-2-27. 147 m/s², 3 times in X, Y, and Z directions (100 m/s² for Relay Output Units)   |  |  |  |  |  |
| Dettem                             | Life                        | 2.5 years (at 25°C, Power ON time rate 0% (power OFF))  |  |  |  |  |  |
| Battery                            | Model                       | CJ1W-BAT01  |  |  |  |  |  |
| Applicable sta                     | andards                     | Conforms to cULus, NK, LR, EC Directives, RCM and KC Registration.  |  |  |  |  |  |

## **Performance Specifications**

|  |  | Item   |                                   |   | 701-                            |  |
|--|--|--|-----------------------------------|---|---------------------------------|--|
|  | Instruction LOAD instructions                |  |                                   | 1600  | 1700                            |  |
| Processing   | Instruction execution                        |  |                                   | 0.37 ns or more   |                                 |  |
| time   | times  | (for Long Real Data)   |                                   | 3.2ns ns or more  |                                 |  |
|  | Brogram                                      | Size   |                                   | 80 MB   |                                 |  |
|  | Program capacity *1                          | Number   | POU definition                    | 6,000   |                                 |  |
|  |  | rumbor   | POU instance                      | 48,000  |                                 |  |
|  |  | No Retain attribute  | Size                              | 256 MB  |                                 |  |
|  | Variables                                    |  | Number                            | 360,000   |                                 |  |
|  | capacity                                     | Retain attribute   | Size                              | 4 MB  |                                 |  |
|  |  |  | Number                            | 40,000  |                                 |  |
|  | Data type                                    | Number   |                                   | 8,000   |                                 |  |
|  | Maximum<br>number of<br>connectable<br>Units | Maximum number of NX unit on the system                      |                                   | 4000<br>(on NX series EtherCAT slave terminal)  |                                 |  |
| Jnit   | Maximum numb                                 | er of expansion racks  | <b>S</b>                          | 0   |                                 |  |
| configuration Power supply unit for CPU rack and expansion | Model  |  | NX-PA9001<br>NX-PD7001            |   |                                 |  |
|  | and expansion                                | Power OFF  | AC power supply                   | 30 to 45 ms   |                                 |  |
|  | racks  | detection time   | DC power supply                   | 5 to 20ms   |                                 |  |
|  |  | Maximum number of controlled axes *2                         |                                   | 128 axes  | 256 axes                        |  |
|  |  | Maximum number of used real axes *3                          |                                   | 128 axes  | 256 axes                        |  |
|  | Number of controlled axes                    | Maximum number of axes for single-axis control               |                                   | 128 axes  | 256 axes                        |  |
|  |  | Maximum number of axes for linear interpolation axis control |                                   | 4 axes per axes group   |                                 |  |
|  |  | Number of axes for circular interpolation axis control       |                                   | 2 axes per axes group   |                                 |  |
| Motion control   | Maximum numb                                 | er of axes groups  |                                   | 64 groups   |                                 |  |
| notion control   | Motion control                               | period   |                                   | The same control period as that is used for the process data communications cycle for EtherCAT. |                                 |  |
|  |  | Number of cam  | Maximum points per cam table      | 65,535 points   |                                 |  |
|  | Cams   | data points  | Maximum points for all cam tables | 1,048,560 points  |                                 |  |
|  |  | Maximum number of cam tables                                 |                                   | 640 tables  |                                 |  |
|  | Position units                               |  |                                   | Pulses, millimeters, micrometers, nanometers, degrees or inches                                 |                                 |  |
|  | Override factors                             | 3  |                                   | 0.00% or 0.01% to 500.00%   |                                 |  |
| orinharal IICD   | Supported servi                              | ices   |                                   | Sysmac Studio connection  |                                 |  |
| Peripheral USB<br>oort                                     | Physical layer                               |  |                                   | USB 2.0-compliant B-type connector  |                                 |  |
|  | Transmission d                               | istance between Hub  | and Node                          | 5 m max.  |                                 |  |
|  | Number of port                               |  |                                   | 2   |                                 |  |
|  | Physical layer                               |  |                                   | 10BASE-T/100BASE-TX /1000BASE-T   |                                 |  |
|  | Frame length                                 |  |                                   | 1514 max.   |                                 |  |
|  | Media access m                               | ethod  |                                   | CSMA/CD   |                                 |  |
| Built-in<br>EtherNet/IP                                    | Modulation                                   |  |                                   | Baseband  |                                 |  |
| ort  | Topology                                     |  |                                   | Star  |                                 |  |
|  | Baud rate                                    |  |                                   | 1Gbps (1000BASE-T)  |                                 |  |
|  | Transmission m                               | nedia  |                                   | STP (shielded, twisted-pair) cable of Etl   | hernet category 5, 5e or higher |  |
|  | Maximum trans                                | mission distance betv  | veen hub and node                 | 100m  |                                 |  |
|  | Maximum numb                                 | er of cascade connec   | tions                             | There are no restrictions if a switching h  | nub is used.                    |  |

<sup>\*1.</sup> This is the capacity for the execution objects and variable tables (including variable names).
\*2. This is the total for all axis types.
\*3. This is the total number of axes that are set as servo axes or encoder axes and are also set as used axes.

|                           |   | Itama   |  | NX701-  |                        |  |
|---------------------------|---|---|--|---|------------------------|--|
|                           |   | Item  |  | 1600  | 1700                   |  |
|                           |   | Maximum number o                                | f connections  | 256 / port<br>total 512   |                        |  |
|                           |   | Packet interval *4                              |  | 0.5 to 10,000 ms in 0.5-ms increments Can be set for each connection.   |                        |  |
|                           |   | Permissible communications band                 |  | 40,000 pps <b>*</b> 5 including heartbeat   |                        |  |
|                           |   | Maximum number of tag sets                      |  | 256 / port<br>total 512   |                        |  |
|                           |   | Tag types                                       |  | Network variables   |                        |  |
|                           | CIP service:<br>Tag Data Links<br>(Cyclic       | Number of tags per (i.e., per tag set)          | connection   | 8 (7 tags if Controller status is included in the   | tag set.)              |  |
|                           | Communicatio ns)                                | Maximum number o                                | f tag  | 256 / port<br>total 512   |                        |  |
|                           |   | Maximum link data s<br>(total size for all tags |  | 369,664 byte  |                        |  |
| Built-in                  |   | Maximum data size                               | per connection   | 1,444 byte  |                        |  |
| EtherNet/IP<br>Port       |   | Maximum number o                                | f registrable tag sets                                     | 256 / port<br>total 512<br>(1 connection = 1 tag set)   |                        |  |
| :                         |   | Maximum tag set size                            |  | 1,444 bytes<br>(Two bytes are used if Controller status is inc  | luded in the tag set.) |  |
|                           |   | Multi-cast packet filter *6                     |  | Supported.  |                        |  |
|                           | Cip message<br>service:<br>Explicit<br>messages | Class 3 (number of connections)                 |  | 128 / port<br>total 256<br>(clients plus server)  |                        |  |
|                           |   | UCMM (non-                                      | Maximum number of clients that can communicate at one time | 32 / port<br>total 64   |                        |  |
|                           |   | connection type)                                | Maximum number of servers that can communicate at one time | 32 / port<br>total 64   |                        |  |
|                           | Maximum num                                     | ber of TCP socket ser                           | vice   | 30  |                        |  |
|                           | Communication                                   | s standard                                      |  | IEC 61158 Type12  |                        |  |
|                           | EtherCAT mast                                   | er specifications                               |  | Class B (Feature Pack Motion Control compli   | ant)                   |  |
|                           | Physical layer                                  |   |  | 100BASE-TX  |                        |  |
|                           | Modulation                                      |   |  | Baseband  |                        |  |
|                           | Baud rate                                       |   |  | 100 Mbps (100Base-TX)   |                        |  |
|                           | Duplex mode                                     |   |  | Auto  |                        |  |
|                           | Topology  |   |  | Line, daisy chain, and branching  |                        |  |
|                           | Transmission media                              |   |  | Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)   |                        |  |
| D114 1                    | Maximum trans                                   | mission distance bety                           | veen nodes   | 100m  |                        |  |
| Built-in<br>EtherCAT Port | Maximum numb                                    | per of slaves                                   |  | 512   |                        |  |
|                           | Range of node                                   | address   |  | 1-512   |                        |  |
|                           | Maximum proce                                   | ess data size                                   |  | Inputs: 11,472 bytes<br>Outputs: 11,472 bytes   |                        |  |
|                           | Maximum proce                                   | ess data size per slave                         | •  | Inputs: 1,434 bytes<br>Outputs: 1,434 bytes   |                        |  |
|                           | Communication                                   | as cycle  |  | <ul> <li>Primary periodic task:</li> <li>125 μs,</li> <li>250 μs to 8 ms (in 250-μs increments)</li> <li>Priority-5 periodic task:</li> <li>125 μs,</li> <li>250 μs to 100 ms (in 250-μs increments)</li> </ul> |                        |  |
|                           | Sync jitter                                     |   |  | 1 μs max.   |                        |  |
| Internal clock            |   |   |  | At ambient temperature of 55°C: -3.5 to +0.5<br>At ambient temperature of 25°C: -1.5 to +1.5<br>At ambient temperature of 0°C: -3 to +1 min of  | min error per month    |  |

**<sup>\*4.</sup>** Data is updated on the line in the specified interval regardless of the number of nodes.

<sup>\*5.</sup> Means packets per second, i.e., the number of communications packets that can be sent or received in one second.

<sup>\*6.</sup> An IGMP client is mounted for the EtherNet/IP port. If an ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed.

## **Function Specifications**

|             |                        | Item                         |   | NX701-□□□   |
|-------------|------------------------|------------------------------|---|---|
|             | Function               |                              |   | I/O refreshing and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution priority.   |
|             |                        | Periodically executed tasks  | Maximum number of primary periodic tasks    | 1   |
| Tasks       |                        | executed tasks               | Maximum number of periodic tasks            | 4   |
|             |                        | Conditionally                | Maximum number of event tasks               | 32  |
|             |                        | executed tasks               | Execution conditions                        | When Activate Event Task instruction is executed or when condition expression for variable is met.  |
|             |                        | Programs                     | 1   | POUs that are assigned to tasks.  |
|             | POU (program           | Function blocks              |   | POUs that are used to create objects with specific conditions.  |
|             | organization<br>units) | Functions                    |   | POUs that are used to create an object that determine unique outputs for the inputs, such as for data processing.   |
|             | Programming languages  | Types                        |   | Ladder diagrams * and structured text (ST)  |
| Namespaces  |                        |                              |   | A concept that is used to group identifiers for POU definitions.  |
|             | Variables              | External access of variables | Network variables                           | The function which allows access from the HMI, host computers, or other Controllers   |
|             |                        |                              | Boolean                                     | BOOL  |
|             |                        | Data types                   | Bit strings                                 | BYTE, WORD, DWORD, LWORD  |
|             |                        |                              | Integers                                    | INT, SINT, DINT,LINT, UINT, USINT, UDINT, ULINT   |
|             |                        |                              | Real numbers                                | REAL, LREAL   |
|             |                        |                              | Durations                                   | TIME  |
|             |                        |                              | Dates                                       | DATE  |
|             |                        |                              | Times of day                                | TIME_OF_DAY   |
|             |                        |                              | Date and time                               | DATE_AND_TIME   |
|             |                        |                              | Text strings                                | STRING  |
|             |                        | Derivative data types        |   | Structures, unions, enumerations  |
|             |                        |                              | Function                                    | A derivative data type that groups together data with different variable types.   |
| Programming | Data types             | Structures                   | Maximum number of members                   | 2048  |
|             |                        |                              | Nesting maximum levels                      | 8   |
|             |                        |                              | Member data types                           | Basic data types, structures, unions, enumerations, array variables   |
|             |                        |                              | Specifying member offsets                   | You can use member offsets to place structure members at any memory locations.  |
|             |                        |                              | Function                                    | A derivative data type that groups together data with different variable types.   |
|             |                        | Unions                       | Maximum number of members                   | 4   |
|             |                        |                              | Member data types                           | BOOL, BYTE, WORD, DWORD, LWORD  |
|             |                        | Enumerations                 | Function                                    | A derivative data type that uses text strings called enumerators to express variable values.  |
|             |                        |                              | Function                                    | An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element. |
|             |                        | Array                        | Maximum number of dimensions                | 3   |
|             | Data type attributes   | specifications               | Maximum number of elements                  | 65535   |
|             |                        |                              | Array<br>specifications for<br>FB Instances | Supported.  |
|             |                        | Range specification          | s   | You can specify a range for a data type in advance. The data type can take only values that are in the specified range.                                   |
|             | Libraries              |                              |   | User libraries  |

<sup>\*</sup>Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)

|                       |               | Item                         |  | NX701-□□□□   |
|-----------------------|---------------|------------------------------|--|--|
|                       | Control modes | Kom                          |  | position control, velocity control, torque control   |
|                       | Axis types    |                              |  | Servo axes, virtual servo axes, encoder axes, and virtual encoder axes   |
|                       |               | an he managed                |  | Command positions and actual positions   |
|                       |               | an be managed                | Absolute positioning                             | Positioning is performed for a target position that is specified with an absolute value.   |
|                       |               |                              | Relative positioning                             | Positioning is performed for a specified travel distance from the command current position.  |
|                       |               | Single-axis position control | Interrupt feeding                                | Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.                       |
|                       |               |                              | Cyclic<br>synchronous<br>absolute<br>positioning | A positioning command is output each control period in Position Control Mode.  |
|                       |               |                              | Velocity control                                 | Velocity control is performed in Position Control Mode.  |
|                       |               | Single-axis velocity control | Cyclic<br>synchronous<br>velocity control        | A velocity command is output each control period in Velocity Control Mode.   |
|                       |               | Single-axis torque control   | Torque control                                   | The torque of the motor is controlled.   |
|                       |               |                              | Starting cam operation                           | A cam motion is performed using the specified cam table.   |
|                       |               |                              | Ending cam operation                             | The cam motion for the axis that is specified with the input parameter is ended.   |
|                       |               |                              | Starting gear operation                          | A gear motion with the specified gear ratio is performed between a master axis and slave axis.   |
|                       |               | Single-axis synchronized     | Positioning gear operation                       | A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.   |
|                       |               | control                      | Ending gear operation                            | The specified gear motion or positioning gear motion is ended.   |
|                       |               |                              | Synchronous positioning                          | Positioning is performed in sync with a specified master axis.   |
|                       |               |                              | Master axis phase shift                          | The phase of a master axis in synchronized control is shifted.   |
| <b>Motion Control</b> |               |                              | Combining axes                                   | The command positions of two axes are added or subtracted and the result is output as the command position.  |
|                       | Single-axis   | Single-axis manual           | Powering the servo                               | The Servo in the Servo Drive is turned ON to enable axis motion.   |
|                       |               | operation                    | Jogging  | An axis is jogged at a specified target velocity.  |
|                       |               |                              | Resetting axis errors                            | Axes errors are cleared.   |
|                       |               |                              | Homing   | A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.   |
|                       |               |                              | Homing with parameter                            | Specifying the parameter, a motor is operated and the limit signals, home proximity signal, and home signal are used to define home.                           |
|                       |               |                              | High-speed homing                                | Positioning is performed for an absolute target position of 0 to return to home.   |
|                       |               |                              | Stopping   | An axis is decelerated to a stop at the specified rate.  |
|                       |               |                              | Immediately stopping                             | An axis is stopped immediately.  |
|                       |               |                              | Setting override factors                         | The target velocity of an axis can be changed.   |
|                       |               | Auxiliary functions          | Changing the current position  Enabling external | The command current position or actual current position of an axis can be changed to any position.   |
|                       |               | for single-axis              | latches Disabling external                       | The position of an axis is recorded when a trigger occurs.   |
|                       |               |                              | latches  | The current latch is disabled.  You can monitor the command position or actual position of an axis to see when   |
|                       |               |                              | Zone monitoring  Enabling digital                | it is within a specified range (zone).   |
|                       |               |                              | cam switches  Monitoring axis                    | You can turn a digital output ON and OFF according to the position of an axis.  You can monitor whether the difference between the command positions or actual |
|                       |               |                              | following error Resetting the                    | positions of two specified axes exceeds a threshold value.  The error between the command current position and actual current position is set                  |
|                       |               |                              | following error                                  | to 0.  The torque control function of the Servo Drive can be enabled or disabled and the   |
|                       |               |                              | Torque limit  Command position                   | torque limits can be set to control the output torque.   |
|                       |               |                              | compensation Start velocity                      | The function which compensate the position for the axis in operation.  You can set the initial velocity when axis motion starts.                               |
|                       |               |                              | Ctart velocity                                   | Tod our ook the initial velocity when axis motion states.  |

|                |                     | Item                                     |  | NX701-□□□□  |
|----------------|---------------------|--|--|---|
|                |                     | no                                       | Absolute linear  | Linear interpolation is performed to a specified absolute position.   |
|                |                     |  | interpolation Relative linear  | Linear interpolation is performed to a specified absolute position.  Linear interpolation is performed to a specified relative position.  |
|                |                     | Multi-axes<br>coordinated<br>control     | interpolation Circular 2D  | Circular interpolation is performed for two axes.   |
|                |                     |  | interpolation  Axes group cyclic synchronous absolute positioning  | A positioning command is output each control period in Position Control Mode.   |
|                |                     |  | Resetting axes group errors  | Axes group errors and axis errors are cleared.  |
|                | Axes groups         |  | Enabling axes groups   | Motion of an axes group is enabled.   |
|                | Axes groups         |  | Disabling axes groups  | Motion of an axes group is disabled.  |
|                |                     | Auxiliary functions                      | Stopping axes groups   | All axes in interpolated motion are decelerated to a stop.  |
|                |                     | for multi-axes<br>coordinated<br>control | Immediately stopping axes groups   | All axes in interpolated motion are stopped immediately.  |
|                |                     |  | Setting axes group override factors  | The blended target velocity is changed during interpolated motion.  |
|                |                     |  | Reading axes group positions   | The command current positions and actual current positions of an axes group can be read.  |
| _              |                     |  | Changing the axes in an axes group   | The Composition Axes parameter in the axes group parameters can be overwritten temporarily.   |
|                |                     |  | Setting cam table properties   | The end point index of the cam table that is specified in the input parameter is changed.   |
| Motion Control |                     | Cams                                     | Saving cam tables  | The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit.   |
|                | Common items        |  | Generating cam tables  | The cam table that is specified with the input parameter is generated from the cam property and cam node.   |
|                |                     | Parameters                               | Writing MC settings  | Some of the axis parameters or axes group parameters are overwritten temporarily.   |
|                |                     |  | Changing axis parameters   | You can access and change the axis parameters from the user program.  |
|                |                     | Unit conversions                         |  | You can select either Linear Mode (finite length) or Rotary Mode (infinite length).  You can set the display unit for each axis according to the machine.                                       |
|                |                     | Acceleration/<br>deceleration<br>control | Automatic acceleration/ deceleration control   | Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.  |
|                |                     |  | Changing the acceleration and deceleration rates   | You can change the acceleration or deceleration rate even during acceleration or deceleration.  |
|                |                     | In-position check                        |  | You can set an in-position range and in-position check time to confirm when positioning is completed.   |
|                |                     | Stop method  Re-execution of mot         | ion control  | You can set the stop method to the immediate stop input signal or limit input signal.  You can change the input variables for a motion control instruction during execution                     |
|                |                     | instructions  Multi-execution of m       |  | and execute the instruction again to change the target values during operation.  You can specify when to start execution and how to connect the velocities between                              |
|                | Auxiliary functions | Continuous axes gro                      | •  | operations when another motion control instruction is executed during operation.  You can specify the Transition Mode for multi-execution of instructions for axes                              |
|                | Turicuons           | (Transition Mode)                        | Software limits  | group operation.  Software limits are set for each axis.  |
|                |                     |  | Following error  | The error between the command current value and the actual current value is monitored for an axis.  |
|                |                     | Monitoring functions                     | Velocity, acceleration rate, deceleration rate, torque, interpolation velocity, interpolation acceleration rate, and interpolation deceleration rate | You can set and monitor warning values for each axis and each axes group.   |
|                |                     | Absolute encoder su                      | ipport   | You can use an OMRON G5-Series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.  |
|                |                     | Input signal logic inv                   | version  | You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.   |
|                | External interfac   | ce signals                               |  | The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal |

|                          |                             | Item                           |                             | NX701-□□□□   |
|--------------------------|-----------------------------|--------------------------------|-----------------------------|--|
| Unit (I/O)<br>management | EtherCAT slaves             | Maximum number of              | f slaves                    | 512  |
|                          | Peripheral USB port         |                                |                             | A port for communications with various kinds of Support Software running on a personal computer.   |
|                          |                             | Communications pro             | otocol                      | TCP/IP, UDP/IP   |
|                          |                             | CIP communications             | Tag data links              | Programless cyclic data exchange is performed with the devices on the EtherNet/IP network.   |
|                          |                             | service                        | Message communications      | CIP commands are sent to or received from the devices on the EtherNet/IP network.  |
|                          | EtherNet/IP                 |                                | Socket services             | Data is sent to and received from any node on Ethernet using the UDP or TCP protocol.  Socket communications instructions are used.  |
|                          | port                        |                                | FTP server                  | Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes.  |
|                          |                             | TCP/IP applications            | FTP client                  | File can be read from or written to computers at other Ethernet nodes from the CPU Unit. FTP client communications instructions are used.  |
|                          |                             |                                | Automatic clock adjustment  | Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time. |
|                          |                             |                                | SNMP agent                  | Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager.  |
| Communications           |                             | Supported services             | Process data communications | A communications method to exchange control information in cyclic communications between the EtherCAT master and slaves. This communications method is defined by CoE.   |
|                          |                             |                                | SDO communications          | A communications method to exchange control information in noncyclic event communications between EtherCAT master and slaves.  This communications method is defined by CoE.   |
|                          |                             | Network scanning               |                             | Information is read from connected slave devices and the slave configuration is automatically generated.   |
|                          | EtherCAT port               | DC (distributed clock)         |                             | Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master).  |
|                          | ·                           | Packet monitoring              |                             | The frames that are sent by the master and the frames that are received by the master can be saved. The data that is saved can be viewed with WireShark or other applications.   |
|                          |                             | Enable/disable setting         | ngs for slaves              | The slaves can be enabled or disabled as communications targets.   |
|                          |                             | Disconnecting/conn             | ecting slaves               | Temporarily disconnects a slave from the EtherCAT network for maintenance, such as for replacement of the slave, and then connects the slave again.  |
|                          |                             | Supported application protocol | СоЕ                         | SDO messages of the CAN application can be sent to slaves via EtherCAT.  |
|                          | Communications instructions |                                |                             | The following instructions are supported. CIP communications instructions, socket communications instructions, SDO message instructions, FTP client instructions   |
| Operation management     | RUN output contacts         |                                |                             | The output on the Power Supply Unit turns ON in RUN mode.  |

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|                       |                                       | Item                                      |  | NX701-□□□□  |  |
|-----------------------|---------------------------------------|---|--|---|--|
|                       |                                       | Categories                                |  | Events are recorded in the logs.  |  |
|                       |                                       |   | System event log   | 2,048   |  |
| System<br>management  | Event logs                            | Maximum number of events                  | Access event log   | 1,024   |  |
| management            |                                       |   | User-defined event log   | 1,024   |  |
|                       | Online editing                        | Single                                    |  | Programs, function blocks, functions, and global variables can be changed online. Different operators can change different POUs across a network.   |  |
|                       | Forced refreshi                       | ng  |  | The user can force specific variables to TRUE or FALSE.   |  |
|                       |                                       | Maximum number of forced variables        | Device variables for EtherCAT slaves                           | 64  |  |
|                       | MC test run                           |   |  | Motor operation and wiring can be checked from the Sysmac Studio.   |  |
|                       | Synchronizing                         |   |  | The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online.  |  |
|                       | Differentiation r                     | nonitoring                                |  | Rising/falling edge of contacts can be monitored.   |  |
|                       |                                       | Maximum number of                         | contacts   | 8   |  |
|                       |                                       | Types                                     | Single triggered trace   | When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically.  |  |
|                       |                                       | Types                                     | Continuous trace   | Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.   |  |
| Debugging             |                                       | Maximum number of simultaneous data trace |  | 4   |  |
|                       |                                       | Maximum number of records                 |  | 10,000  |  |
|                       | Data tracing                          | Sampling                                  | Maximum number of sampled variables                            | 192 variables   |  |
|                       |                                       | Timing of sampling                        |  | Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed.   |  |
|                       |                                       | Triggered traces                          |  | Trigger conditions are set to record data before and after an event.  |  |
|                       |                                       |   | Trigger conditions   | When BOOL variable changes to TRUE or FALSE Comparison of non-BOOL variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals ( $\geq$ ), Less Than (<), Less than or equals ( $\leq$ ), Not equal ( $\neq$ ) |  |
|                       |                                       |   | Delay  | Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.   |  |
|                       | Simulation                            |   |  | The operation of the CPU Unit is emulated in the Sysmac Studio.   |  |
|                       |                                       | Controller errors                         | Levels   | Major fault, partial fault, minor fault, observation, and information   |  |
| Reliability functions | Self-diagnosis                        | User-defined errors                       |  | User-defined errors are registered in advance and then records are created by executing instructions.   |  |
|                       |                                       |   | Levels   | 8 levels  |  |
|                       |                                       | CPU Unit names and                        | l serial IDs   | When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to.  |  |
|                       |                                       |   | User program<br>transfer with no<br>restoration<br>information | You can prevent reading data in the CPU Unit from the Sysmac Studio.  |  |
|                       | Protecting software                   | Protection                                | CPU unit write protection                                      | You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card.  |  |
| Security              | assets and<br>preventing<br>operating |   | Overall project file protection                                | You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio.   |  |
|                       | mistakes                              |   | Data protection  | You can use passwords to protect POUs on the Sysmac Studio.   |  |
|                       |                                       | Verification of opera                     | tion authority   | Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.  |  |
|                       |                                       |   | Number of groups   | 5   |  |
|                       |                                       | Verification of user p                    | program execution ID   | The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).   |  |

|                          | ltem                                      |  |  | NX701-□□□  |  |  |
|--------------------------|---|--|--|--|--|--|
|                          | Storage Type                              |  |  | SD Memory Card, SDHC Memory Card   |  |  |
| SD memory card functions | Application                               | Automatic transfer from SD memory card   |  | The data in the autoload folder on an SD Memory Card is automatically loaded when the power supply to the Controller is turned ON. |  |  |
|                          |   | SD memory card operation instructions    |  | You can access SD Memory Cards from instructions in the user program.  |  |  |
|                          |   | File operations from the Sysmac Studio   |  | You can perform file operations for Controller files in the SD Memory Card and read/write standard document files on the computer. |  |  |
|                          |   | SD memory card life expiration detection |  | Notification of the expiration of the life of the SD Memory Card is provided in a systemdefined variable and event log.            |  |  |
| Backup<br>functions      | SD memory<br>card backup<br>functions     | Opetation                                | Using front switch                                 | You can use front switch to backup, compare, or restore data.  |  |  |
|                          |   |  | Using system-<br>defined variables                 | You can use system-defined variables to backup or compare data.  |  |  |
|                          |   |  | Memory card operations dialog box on Sysmac Studio | Backup and verification operations can be performed from the SD Memory C Operations Dialog Box on the Sysmac Studio.               |  |  |
|                          |   |  | Using instruction                                  | Backup operation can be performed by using instruction.  |  |  |
|                          |   | Protection                               | Prohibiting backing up data to the SD memory card  | Prohibit SD Memory Card backup functions.  |  |  |
|                          | Sysmac Studio Controller backup functions |  |  | Backup, restore, and verification operations for Units can be performed from the Sysmac Studio.                                    |  |  |

## **Unit Versions**

| Units           | Models     | Unit Version      |
|-----------------|------------|-------------------|
| NX701 CPU Units | NX701-□□□□ | Unit version 1.10 |

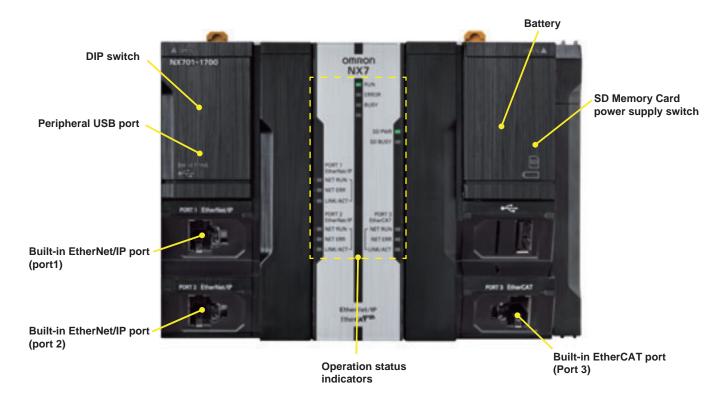
## **Unit Versions and Corresponding Sysmac Studio Versions**

The following table gives the relationship between unit versions of CPU Units and the corresponding Sysmac Studio versions.

| Unit version of CPU Unit | Corresponding version of Sysmac Studio |  |
|--------------------------|--|--|
| 1.10                     | 1.13                                   |  |

#### **External Interface**

An NX701 CPU Unit (NX701-\( \subseteq \subseteq \subseteq \) provides three communications ports for external interfaces: a peripheral USB port, a built-in EtherNet/IP port and a built-in EtherCAT port.



### **Peripheral USB Port**

| Item                  | Specification                      |  |
|-----------------------|------------------------------------|--|
| Physical layer        | USB 2.0-compliant B-type connector |  |
| Transmission distance | 5 m max.                           |  |

Use commercially available USB cables.

Specification: USB 2.0 (or 1.1) cable (A connector - B connector), 5.0 m max.

#### **Built-in EtherNet/IP Port**

| Item                  | Specification  |  |  |
|-----------------------|--|--|--|
| Physical layer        | 10BASE-T/100BASE-TX/1000BASE-T   |  |  |
| Media access method   | CSMA/CD  |  |  |
| Modulation            | Baseband   |  |  |
| Topology              | Star   |  |  |
| Baud rate             | 1 Gbps (1000BASE-T)  |  |  |
| Transmission media    | Straight or cross STP (shielded twisted-pair) cable of category 5 or higher. |  |  |
| Transmission distance | 100 m max. (distance between ethernet switch and node)                       |  |  |

You can connect Sysmac Studio with built-in EtherNet/IP port.

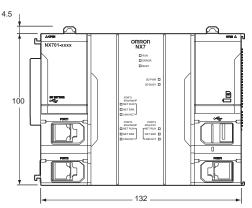
#### **Built-in EtherCAT Port**

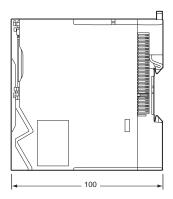
| Item                  | Specification  |  |  |
|-----------------------|--|--|--|
| Synchronization       | DC (distributed clock)   |  |  |
| Physical layer        | 100BASE-TX   |  |  |
| Modulation            | Baseband   |  |  |
| Baud rate             | 100 Mbps (100BASE-TX).   |  |  |
| Duplex mode           | Automatic  |  |  |
| Topology              | Line, daisy chain and branching  |  |  |
| Transmission media    | Shielded twisted-pair (STP); Category 5 or higher straight cable with double shielding (braiding and aluminum foil tape) |  |  |
| Transmission distance | 100 m max. between nodes   |  |  |

Dimensions (Unit: mm)

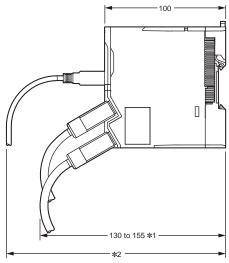
#### **NX701 CPU Units (NX701-**





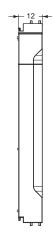


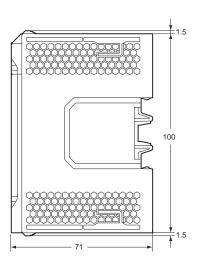
When a cable is connected (such as a communications cable)



- **\*1.** This is the dimension from the back of the Unit to the communications cables.
  - 130 mm: When an MPS588-C Connector is used. 155 mm: When an XS6G-T421-1 Connector is used.
- **\*2.** This dimension depends on the specifications of the commercially available USB cable. Check the specifications of the USB cable that is used.

#### End Cover (NX-END01)





## **Related Manuals**

| Cat. No. | Model number  | Manual   | Application  | Description   |
|----------|---|--|--|---|
| W535     | NX701-□□□   | NX-series CPU Unit<br>Hardware User's<br>Manual                                      | Learning the basic specifications of the NX-series CPU Units, including introductory information, designing, installation, and maintenance. Mainly hardware information is provided. | An introduction to the entire NX-series system is provided along with the following information on a Controller built with a CPU Unit.  Features and system configuration Introduction Part names and functions General specifications Installation and wiring Maintenance and inspection Use this manual together with the NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501). |
| W501     | NX701-□□□<br>NJ501-□□□□<br>NJ301-□□□□<br>NJ101-□□□□ | NJ/NX-series CPU<br>Unit Software User's<br>Manual                                   | Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.  | The following information is provided on a Controller built with an NJ/NX-series CPU Unit.  • CPU Unit operation  • CPU Unit features  • Initial settings  • Programming based on IEC 61131-3 language specifications Use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535).  |
| W502     | NX701<br>NJ501<br>NJ301<br>NJ101                    | NJ/NX-series<br>Instructions<br>Reference Manual                                     | Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.  | The instructions in the instruction set IEC 61131-3 specifications) are described.  When programming, use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535) and NJ/NX-series CPU Unit Software User'sManual (Cat. No. W501).  |
| W507     | NX701-□□□<br>NJ501-□□□<br>NJ301-□□□<br>NJ101-□□□    | NJ/NX-series CPU<br>Unit Motion Control<br>User's Manual                             | Learning about motion control settings and programming concepts.   | The settings and operation of the CPU Unit and programming concepts for motion control are described. When programming, use this manual together with the <i>NX-series CPU Unit Hardware User's Manual</i> (Cat. No. W535) and <i>NJ/NX-series CPU Unit Software User's Manual</i> (Cat. No. W501).   |
| W508     | NX701-□□□<br>NJ501-□□□□<br>NJ301-□□□□<br>NJ101-□□□□ | NJ/NX-series Motion<br>Control Instructions<br>Reference Manual                      | Learning about the specifications of the motion control instructions that are provided by OMRON.   | The motion control instructions are described. When programming, use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535), NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501) and NJ/NX-series CPU Unit Motion Control User's Manual (Cat. No. W507).  |
| W505     | NX701   | NJ/NX-series CPU<br>Unit Built-in Ether-<br>CAT® Port User's<br>Manual               | Using the built-in EtherCAT port on an NJ/NX-series CPU Unit.  | Information on the built-in EtherCAT port is provided.  This manual provides an introduction and provides information on the configuration, features, and setup. Use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535) and NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501).  |
| W506     | NX701<br>NJ501                                      | NJ/NX-series CPU<br>Unit Built-in EtherNet/<br>IP <sup>™</sup> port User's<br>Manual | Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit.   | Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features. Use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535) and NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501).   |
| W503     | NX701-□□□<br>NJ501-□□□□<br>NJ301-□□□□<br>NJ101-□□□□ | NJ/NX-series<br>Troubleshooting<br>Manual  | Learning about the errors that may be detected in an NJ/NX-series Controller.  | Describes concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors.  Use this manual together with the NX-series CPU Unit Hardware User's Manual (Cat. No. W535) and NJ/NX-series CPU Unit Software User's Manual (Cat. No. W501).   |
| W504     | SYSMAC-SE2□□□□                                      | Sysmac Studio<br>Version 1 Operation<br>Manual                                       | Learning about the operating procedures and functions of the Sysmac Studio.  | Describes the operating procedures of the Sysmac Studio.  |

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#### Change in Specifications.

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.

Errors and Omissions.
Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

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In the interest of product improvement, specifications are subject to change without notice.

